

Order 11943



Dart Aerospace Ltd.
1270 Aberdeen St
Hawkesbury, ON
K6A 1K7
Canada

Tel (613) 632-5200
Fax 613 632-5246

D3912-041
Job Sheet 188907



Part No: D3912-041

Job Qty: 4 pcs

Part Name: Eyebolt Receiver Assembly



Part Weight: 0 lbs

Status: New

Priority: Medium

Job Created: 1/16/19

Job Tracking No:

Due Date: 2/12/19

Created By: Dara Macdonald

Type: SOLD

Description:

Note: DWG REV B IPP RevA: new issue DD 09.11.18 verified by:EC IPP Rev:B 10.06.10 memo in seq110 ***IF PLUNGER GOES IN TO DEEP, INSTALL A WASHER (AN960C516L) IF NECESSARY BETWEEN PLUNGER AND D3912-1. YOU MAY HAVE TO ENLARGE WASHER HOLE FOR IT TO FIT*** DD verf:JLM IPP REV:C AS PER REV B 10-08-05 JLM VERIFIED:DD

Ship Via:

Bill of Materials

Job Routing

Op No	Operation	Qty	Start Date	Due Date	Standard		Workcenter/Supplier		Sign-off
					Setup Hrs	Run Hrs	Workcenter / Supplier	Lead Time	
100	Packaging 1 - Pick Kit	4 pcs		2/12/19	0.00	0.00	Packaging 1 - 1		
							Packaging 1 - 2		
							Packaging 1 - 3		
							Packaging 1 - 4		
							Packaging 1 - 5		
							Packaging 1 - 6		
							Packaging 1 - 7		
							Packaging 1 - 8		
							Packaging 1 - 9		
							Packaging 1 - 10		
							Packaging 1 - 11		
							Packaging 1 - 12		
							Packaging 1 - 13		
							Packaging 1 - 14		
							Packaging 1 - 15		
							Packaging 1 - 16		
							Packaging 1 - 17		
							Packaging 1 - 18		
							Packaging 1 - 19		
							Packaging 1 - 20		
							Packaging 1 - 21		
							Packaging 1 - 22		
							Packaging 1 - 23	PC	
							Packaging 1 - 24		
							Packaging 1 - 25		
							Packaging 1 - 26		
							Packaging 1 - 27		
							Packaging 1 - 28		
							Packaging 1 - 29		
							Packaging 1 - 30		

APR 16 2019

				Plex 1/29/19 3:32 PM Dart.Hadley.Shannon			
				Packaging 1 - 3			
				Packaging 1 - 32			
				Packaging 1 - 33			
				Packaging 1 - 34			
				Packaging 1 - 35			
				Packaging 1 - 36			
110 Small Fab - 2 - B4B	4 pcs	2/12/19	0.00	0.25	Small Fab - 1 - B4B	DAS 58 9-89	APR 17 2019
				Small Fab - 2 - B4B			
				Small Fab - 3 - B4B			
				Small Fab - 4 - B4B			
				Small Fab - 5 - B4B			
				Small Fab - 6 - B4B			
				Small Fab - 7 - B4B			
				120 QC 5	4 pcs	2/12/19	
QC 5 - 12							
QC 5 - 17							
QC 5 - 18							
QC 5 - 19							
QC 5 - 22							
QC 5 - 24							
QC 5 - 3							
QC 5 - 38							
QC 5 - 42							
QC 5 - 43							
QC 5 - 49							
QC 5 - 51							
QC 5 - 58							
QC 5 - 68							
QC 5 - 9							
QC 5 - 50							
QC 5 - 30							
170 Packaging 3-1 - Stock - B4B	4 pcs	2/12/19	0.00	0.00	Packaging 3 - 1 - B4B		DAS 40 9-89
				Packaging 3 - 2 - B4B			
				Packaging 3 - 3 - B4B			
				Packaging 3 - 4 - B4B			
				Packaging 3 - 5 - B4B			
				Packaging 3 - 6 - B4B			
				Packaging 3 - 7 - B4B			
				Packaging 3 - 8 - B4B			
				Packaging 3 - 9 - B4B			
				Packaging 3 - 10 - B4B			
				Packaging 3 - 11 - B4B			
				Packaging 3 - 12 - B4B			
				Packaging 3 - 13 - B4B			
				Packaging 3 - 14 - B4B			
				Packaging 3 - 15 - B4B			
				Packaging 3 - 16 - B4B			
				Packaging 3 - 17 - B4B			
				Packaging 3 - 18 - B4B			
				Packaging 3 - 19 - B4B			
				Packaging 3 - 20 - B4B			
				Packaging 3 - 21 - B4B			
				Packaging 3 - 22 - B4B			
				Packaging 3 - 23 - B4B			
				Packaging 3 - 24 - B4B			
				Packaging 3 - 25 - B4B			
				Packaging 3 - 26 - B4B			
				Packaging 3 - 27 - B4B	54055		
				Packaging 3 - 28 - B4B			
				Packaging 3 - 29 - B4B			

009254

					Packaging 3 - 30 - B4B	Plex 1/29/19 3:32 PM Dart.Hadley.Shannon
					Packaging 3 - 31 - B4B	
					Packaging 3 - 32 - B4B	
					Packaging 3 - 33 - B4B	
					Packaging 3 - 34 - B4B	
					Packaging 3 - 35 - B4B	
					Packaging 3 - 36 - B4B	
180 QC 21 - SA	4 pcs	2/12/19	0.00 0.00	QC 21 - SA - 21		APR 18 2019 70
				QC 21 - SA - 70		9-89

Part Op **100** - Pick Kit
 Descriptions: **110** - Small Fab
120 - QC5- Inspect part completeness to step on W/O
170 - Identify as per dwg & Stock Location: _____
180 - QC21- Final Inspection - Work Order Release

Job BOM

Part / Item	Component Name	Quantity	Operation	Container
D3801-1	Hand Retractable Spring Plunger	4 pcs (1 ea)	100-Packaging 1 - Pick Kit	5158969
D3912-1	Eyebolt	4 pcs (1 ea)	100-Packaging 1 - Pick Kit	5151012
D3912-3	Eyebolt Block	8 pcs (2 ea)	100-Packaging 1 - Pick Kit	5165431
D3912-5	Eyebolt Plate	8 pcs (2 ea)	100-Packaging 1 - Pick Kit	5177676
MS20615-4M20	Rivet	32 Ea (8 ea)	100-Packaging 1 - Pick Kit	5152659
MS21209-F615	Heli-Coil	4 Ea (1 ea)	100-Packaging 1 - Pick Kit	5152918
NAS1149C0663R	Washer	4 Ea (1 ea)	100-Packaging 1 - Pick Kit	5076018

Job Allocations

Operation	Component Part	Required	Inventory	Allocated
100-Packaging 1 - Pick Kit	D3801-1	4	0	0
	D3912-1	4	0	0
	D3912-3	8	40	0
	D3912-5	8	52	0
	MS20615-4M20	32	118	0
	MS21209-F615	4	61	0
	NAS1149C0663R	4	546	0

Part Specifications

Specifications could not be found.

Plex 1/29/19 3:32 PM Dart.Hadley.Shannon

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Ship Via:

Bill of Materials

Job Routing

Op No	Operation	Qty	Start Date	Due Date	Standard		Workcenter/Supplier		Sign-off
					Setup Hrs	Run Hrs	Workcenter / Supplier	Lead Time	
90	Start up Operation	4 Ea	2/12/19	2/12/19	0.00	0.00	Start Up Stores/Pkg-1		
100	Packaging	4 pcs	2/12/19	2/12/19	0.00	0.00	Packaging1-4		
110	Small Fab	4 pcs	2/12/19	2/12/19	0.00	0.25	Small Fab-5		
120	QC	4 pcs	2/12/19	2/12/19	0.00	0.00	QC5		
170	Packaging	4 pcs	2/12/19	2/12/19	0.00	0.00	Packaging3-2		
180	QC21-SA	4 Ea	2/12/19	2/12/19	0.00	0.00	QC21		

Job BOM

Part / Item	Component Name	Quantity	Operation	Container
D3801-1	Hand Retractable Spring Plunger	4 pcs (1 ea)	90-Start up Operation	
D3912-1	Eyebolt	4 pcs (1 ea)	90-Start up Operation	
D3912-3	Eyebolt Block	8 pcs (2 ea)	90-Start up Operation	
D3912-5	Eyebolt Plate	8 pcs (2 ea)	90-Start up Operation	
MS20615-4M20	Rivet	32 Ea (8 ea)	90-Start up Operation	
MS21209-F615	Heli-Coil	4 Ea (1 ea)	90-Start up Operation	
NAS1149C0663R	Washer	4 Ea (1 ea)	90-Start up Operation	

Job Allocations

Operation	Component Part	Required	Inventory	Allocated
90-Start up Operation	D3801-1	4	0	0
	D3912-1	4	0	0
	D3912-3	8	0	0
	D3912-5	8	8	0
	MS20615-4M20	32	118	0
	MS21209-F615	4	71	0
	NAS1149C0663R	4	549	0

Part Specifications
Specifications could not be found.

Plex 1/16/19 1:09 PM Dart.Macdonald.Dara



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Container No: S173094



Part: D3912-041

Job No: 188907

Serial No/Batch: S173094

Revision:

Inspector:

Exp Date:

Instructions: Various STC's

Date: 04/17/19